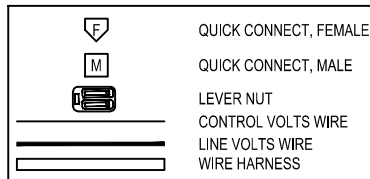


PIN	FUNCTION	MOTOR PLUG	WIRE COLOR
1	L1	BLK	BLK
2			
3	COMMON	BLK	WHT
4	PWM	WHT	BLK
5	FWD/REV	ORG	ORG
6			
7	L2	RED	RED
8			
9	GND	YEL/GRN	GRN
10	SPD FDBK	RED	RED
11	FWD/REV	GRY	GRY
12	L3	BLU	BLU

DETAIL "A"  
MOTOR CONNECTOR

**LEGEND**



**FIELD NOTES:**

1. FIELD WIRING MUST BE COPPER CONDUCTOR, RATED AT 75°C MINIMUM.
2. PER NFPA70, TRANSFORMER IS FACTORY GROUNDED.
3. FOR MOTOR TURN REVERSAL, CONNECT GRAY AND ORANGE WIRES VIA SUPPLIED QUICK CONNECTS.

**STANDARD APPLIED TOLERANCES**

WELDING:	LENGTH	±0.063
	ANGULAR	±3°
	SQUARE	±0.063
Cu TUBING:	CUT LENGTH	±0.063
	FORMED LENGTH	±0.125
	FORMED ANGLE	±5°
SHEET METAL:	HOLE DIA	±0.005
	CUT SIZE	±0.031
	CUT ANGLE	±1°
	CUT SQUARE	±0.016
	FORMED DIM	±0.031
	FORMED ANGLE	±3°
	FORMED SQUARE	±0.031

THIS DRAWING MAY NOT REFLECT THE MOST CURRENT REVISION. PLEASE CHECK TO MAKE SURE DRAWING IS CURRENT.

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WD, DDBC, EH  
3PH, SOLO, 2M

REVISION DESCRIPTION		ZONE		TITLE		MATERIAL			
SUBMITTAL RELEASE B				WD, DDBC, EH 3PH, SOLO, 2M					
ECR/SQ/TRANSMITTAL NO.	DRAWN BY	DATE	CHECKED BY	DATE	SCALE	PART NO.	SHEET	DRAWING NO.	REV
ECR 3255	SJR	07/22/18	MSS	07/24/18	NTS	88-50000-19	19	88-50000	0B

UNCONTROLLED DOCUMENT WHEN PRINTED

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DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED